

THE
Ultimate
collection COMPOSITE DOORS



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Door and glass colours shown in this brochure should be used for guidance only as the limitations in photographic and printing processes may mean that colours of products vary from those illustrated. All doors are provided with white internal skins, as standard, although Gold Oak and Rosewood are also available stained on both sides. Bespoke coloured doors as per pages 36 and 37 can be painted on one or both sides. All information in this publication is provided for guidance only and is given in good faith. The Ultimate Collection reserve the right to alter specifications without prior notice.

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**THE HOME OF
THE HIGH SECURITY
COMPOSITE DOOR**

OPEN THE DOOR WITH AN ULTIMATE COLLECTION GRP COMPOSITE DOOR...

At first, the number of different doors on the market can be bewildering. Where do you start? How can you be sure you're making the right choice? It's simple. You need to think about what you need from a door then look at how it measures up against what's out there.

Then again, you could simply choose an Ultimate Collection GRP composite door. Why? Because against every criteria, an Ultimate Collection GRP Composite Door more than makes the grade.

An Ultimate Collection GRP Composite Door has been designed to be both beautiful and practical.

We have a variety of distinctive door ranges and decorative glass ranges. Both are available in a wealth of colours so you can design a door that makes a perfectly personal statement about you and your home. You'll also find lots of little design touches that set our door apart from others on the market and make your home stand out from your neighbours'.

When it comes to practicality, an Ultimate Collection GRP Composite Door more than measures up too. It meets and exceeds all the UK's security standards for domestic doors. And it offers exceptional protection from the elements, something that's reflected in the fact that it's the most thermally efficient door you can buy, helping you to reduce your heating bills and your carbon footprint.

Read on to find out more about what an Ultimate Collection GRP Composite Door has to offer – and start to decide which door you'll choose.

Open the door to The Ultimate Collection.

OVER 40 COLOURS TO CHOOSE FROM



**Door colour: Black with Kara glazing*

BEAUTIFUL

Your door needs to look good, it's as simple as that. Everything about our doors, from the style and the colour to the decorative glass, has been designed to help you create a distinctively beautiful look for your home.

Start choosing your new door from page 8.



PRACTICAL

While your door's looks may be the first thing you and your visitors see, it's the practicality that really matters. Our doors offer unparalleled security and weatherproofing and are the most thermally efficient doors you can buy. They are also exceptionally easy to maintain.

Find more about how your new door will make your home warmer, safer and quieter on pages 4 to 7.

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WHY CHOOSE AN ULTIMATE COLLECTION GRP COMPOSITE DOOR?

The Ultimate Collection is the UK's favourite GRP composite door for a reason: our door is the best you can buy. An Ultimate Collection GRP Composite Door will save you more money on your heating bills than any other door on the market.

STUNNING AESTHETICS

The woodgrain finish on an Ultimate Collection GRP Composite Door was developed from oak tree grain, creating a beautifully authentic appearance. Unlike lesser doors, you'll find the same woodgrain effect and moulding design on the slim glazing cassette too, giving a seamless, elegant finish and impressive kerb appeal.

UNPARALLELED SECURITY

An Ultimate Collection GRP Composite Door offers unparalleled security thanks to its rigid polymer subframe, high density CFC-free polyurethane foam core, high impact resistant GRP skin and high quality multipoint locks. Our PAS 24 2012 accredited upgrades make your whole door assembly Secured By Design endorsed. This is the official UK Police initiative supporting 'designing out crime'.

You might also like to know tests show that an Ultimate Collection GRP Composite Door cannot be forced within a reasonable time frame, even with the aid of a Police issue battering ram (upgrades shown on page 34).

EXCEPTIONAL DURABILITY

An Ultimate Collection GRP Composite Door's high impact resistant glass reinforced polyester (GRP) skin will maintain its pristine appearance in the face of everyday knocks and scratches and beyond. This durability is reflected in the comprehensive manufacturer's structural and surface warranties that come with an Ultimate Collection GRP Composite Door.

EXCELLENT WEATHERPROOFING

An Ultimate Collection GRP Composite Door has water resistant polymer composite rails that protect its core. This means it won't suffer from water absorption which can lead to skin delamination and cause functional problems that lesser products have. Your door will keep the weather at bay and stay looking good for longer.

SUPERB SOUND INSULATION

An Ultimate Collection GRP Composite Door has a weighted noise reduction of 31 decibels. It means you can be sure your new door will keep outside noise to a minimum, helping to make your home the haven you want it to be.

BEAUTIFULLY LOW MAINTENANCE

Everything about an Ultimate Collection GRP Composite Door is designed to be easy to maintain, including the triple glazed insulated glass unit which encapsulates the delicate decorative glazing between two panes of clear glass, protecting it and making it easy to keep clean.



KEEPING WARMTH IN...AND DRAUGHTS AND BREEZES OUT!

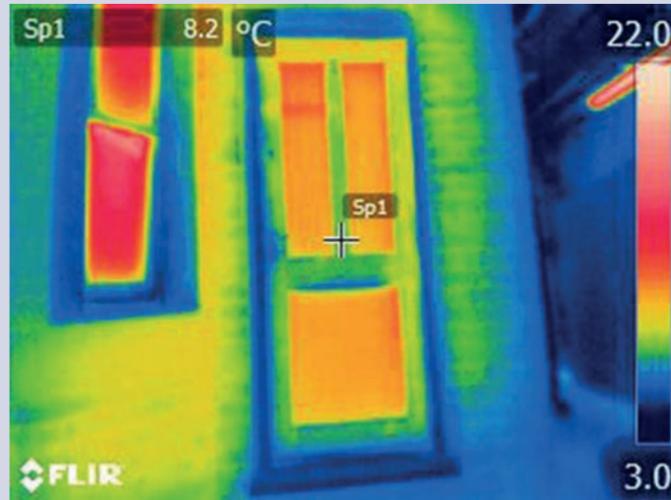


ENERGY EFFICIENCY

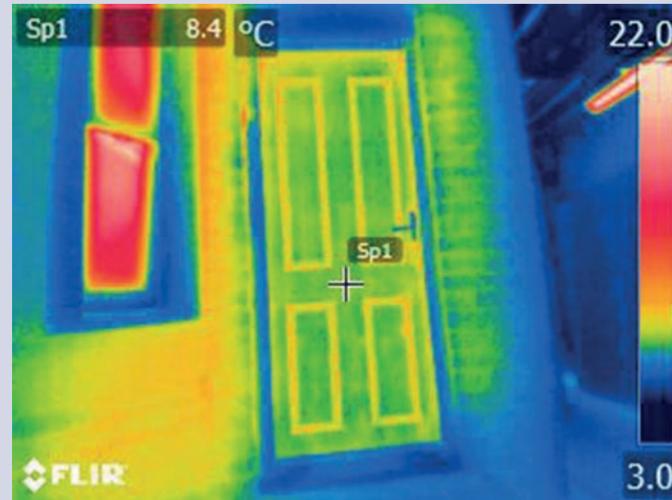
An Ultimate Collection GRP Composite Door is more energy efficient than a traditional timber door or a solid timber core composite door – fact!

These days, we all worry about how much energy our homes use. The rising cost of our energy bills and our impact on the environment mean we want to keep our consumption to a minimum. One of the best ways to do this is to choose thermally efficient products that keep warmth in and cold out, saving money and emissions.

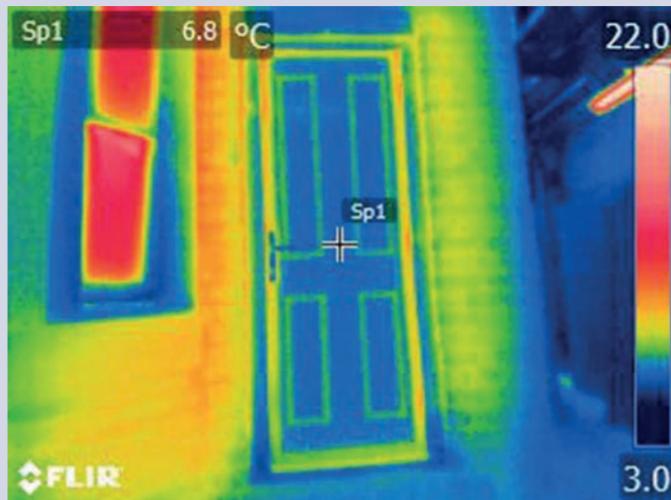
An Ultimate Collection GRP Composite Door is best choice you can make.



Traditional timber panelled door



Solid timber core composite door



An Ultimate Collection GRP Composite Door

The photos show the thermal efficiency of each of the doors we tested. The darker the blue, the less heat is being lost. Reds and greens – the predominant colours on the timber door – indicate high heat loss.

THE **BEST**
CHOICE
YOU CAN
MAKE



Independent tests have proved that an Ultimate Collection GRP Composite Door is:

19% more thermally efficient than a 48mm solid timber core composite door

17% more thermally efficient than a 44mm traditional timber panelled door

The doors were tested at the University of Salford's Energy House. This is a typical Salford 1919 terraced house and its construction represents 21% of the UK's current housing stock. The house has been reconstructed in a fully environmentally controllable chamber, in which climatic conditions can be maintained, varied, repeated and patterns monitored. For the test, the inside temperature of the Energy House was 25°C with an exterior temperature of 5°C.



UNDERSTATED
STYLE

DUAL GLAZED

Our Dual Glazed range offers understated style and is ideal if you want your door to make a statement of quiet confidence. Choose the standard Dual Glazed option for perfect simplicity or, if you want to add a twist, choose from the Eyebrow or Arch options.

Other door styles available...



Dual Glazed Arch



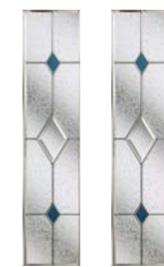
Dual Glazed Eyebrow

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

GLASS PATTERNS AVAILABLE



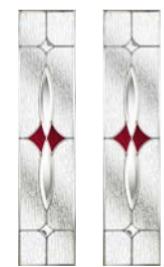
Kara
– clear glass with Brass or Zinc Caming



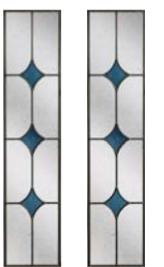
Kara
– coloured glass with Zinc Caming



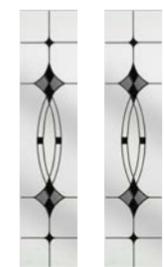
Scotia
– clear glass with Zinc and Brass Caming



Scotia
– coloured glass with Zinc Caming



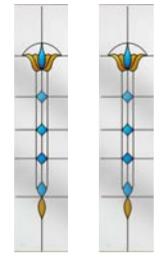
Java
– coloured glass with Zinc and Patina Caming



Laptev
– with resin cames



Coral
– with Zinc Caming



Celebes
– with resin cames



Timor
– with clear glass bevels



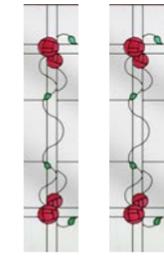
Timor
– with coloured glass bevels



Flores
– clear glass with Brass or Zinc Caming



Sulu
– with crystal resin bevels



Tasman
– with resin cames



Marmara
– with fused tiles

*Image: Dual Glazed with Red Laptev glazing

Note: All decorative insulated glass units offer varying degrees of obscurity/privacy.



GRACEFUL
LIGHT-FILLED
STYLE



HALF MOON & MIDS

The Half Moon & Mids door is a classic choice that offers a little bit more. The pleasing combination of glass shapes lets you make your front door a focal point for the eye, making a beautifully welcoming statement.

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

GLASS PATTERNS AVAILABLE

Kara - clear glass with Brass or Zinc Caming	Kara - coloured glass with Zinc Caming	Scotia - clear glass with Zinc and Brass Caming	Scotia - coloured glass with Zinc Caming	Java - coloured glass with Zinc and Patina Caming	Lapte - with resin cames	Coral - with Zinc Caming	Celebes - with resin cames
Timor - with clear glass bevels	Timor - with coloured glass bevels	Andaman - clear glass with Brass or Zinc Caming	Flores - clear glass with Brass or Zinc Caming	Sulu - with crystal resin bevels	Tasman - with resin cames	Marmara - with fused tiles	

*Image: Half Moon & Mids in Midnight with Sulu glazing



GRACEFUL
STYLE

HALF MOON

When your door needs to offer privacy, the Half Moon is the perfect choice. The decorative glass arch adds pleasing interest without revealing what's beyond.

Other options available...



OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

GLASS PATTERNS AVAILABLE



Kara
– clear glass with Brass or Zinc Caming



Kara
– coloured glass with Zinc Caming



Scotia
– clear glass with Zinc and Brass Caming



Scotia
– coloured glass with Zinc Caming



Java
– coloured glass with Zinc and Patina Caming



Laptev
– with resin cames



Coral
– with Zinc Caming



Celebes
– with resin cames



Timor
– with clear glass bevels



Timor
– with coloured glass bevels



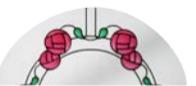
Andaman
– clear glass with Brass or Zinc Caming



Flores
– clear glass with Brass or Zinc Caming



Sulu
– with crystal resin bevels



Tasman
– with resin cames



Marmara
– with fused tiles

*Image: Half Moon in Sky Blue with Blue Java glazing



CLASSICAL,
LIGHT-FILLED
STYLE



TOPS & MIDS

This traditional six-panelled design has an attractive glass design that flows between the panels, creating a sophisticated and stylish appearance while still allowing the light to flood in.

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

GLASS PATTERNS AVAILABLE

Kara – clear glass with Brass or Zinc Caming	Kara – coloured glass with Zinc Caming	Scotia – clear glass with Brass and Brass Caming	Scotia – coloured glass with Zinc Caming	Java – coloured glass with Zinc and Patina Caming	Laptey – with resin cames	Coral – with Zinc Caming	Celebes – with resin cames
Timor – with clear glass bevels	Timor – with coloured glass bevels	Andaman – clear glass with Brass or Zinc Caming	Flores – clear glass with Brass or Zinc Caming	Sulu – with crystal resin bevels	Tasman – with resin cames	Marmara – with fused tiles	

*Image: Tops & Mids in Sweet Pea with Celebes Red and Green glazing



CLASSICAL
STYLE

TOPS

The Top Lite design is perfect when you want your door to have decorative glazing but also want to maintain your privacy. The crisp clean lines create a classic, elegant look.

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

GLASS PATTERNS AVAILABLE

<p>Kara – clear glass with Brass or Zinc Caming</p>	<p>Kara – coloured glass with Zinc Caming</p>	<p>Scotia – clear glass with Zinc and Brass Caming</p>	<p>Scotia – coloured glass with Zinc Caming</p>	<p>Java – coloured glass with Zinc and Patina Caming</p>
<p>Laptev – with resin cames</p>	<p>Coral – with Zinc Caming</p>	<p>Celebes – with resin cames</p>	<p>Timor – with clear glass bevels</p>	<p>Timor – with coloured glass bevels</p>
<p>Andaman – clear glass with Brass or Zinc Caming</p>	<p>Flores – clear glass with Brass or Zinc Caming</p>	<p>Sulu – with crystal resin bevels</p>	<p>Tasman – with resin cames</p>	<p>Marmara – with fused tiles</p>

*Image: Tops in Duck Egg with Kara Grey glazing



ELEGANT
STYLE



HALF GLAZED ARCH

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

The scale of the beautiful glazed pane of the Half Glazed Arch design provides a wonderfully dramatic focal point that welcomes visitors to your home as well as letting light flood in.

GLASS PATTERNS AVAILABLE

Kara – clear glass with Brass or Zinc Caming	Kara – coloured glass with Zinc Caming	Scotia – clear glass with Zinc and Brass Caming	Scotia – coloured glass with Zinc Caming	Java – coloured glass with Zinc and Patina Caming	Laptev – with resin cames	Coral – with Zinc Caming	Celebes – with resin cames
Timor – with clear glass bevels	Timor – with coloured glass bevels	Andaman – Clear glass with Brass or Zinc Caming	Flores – clear glass with Brass or Zinc Caming	Sulu – with crystal resin bevels	Tasman – with resin cames	Marmara – with fused tiles	

*Image: Half Glazed Arch in White with Java Grey glazing

COTTAGE SHORT

The traditional tongue & grooved plank appearance of the Cottage Short design lets you bring countryside heritage into your home without having to compromise on the security and thermal efficiency that an Ultimate Collection GRP Composite Door offers.



GLASS PATTERNS AVAILABLE



Andaman
- clear glass



Flores
- clear glass



Kara
- clear glass



Scotia
- clear glass

} Each glass pattern comes with a choice of Brass or Zinc Caming

COTTAGE DIAMOND

Like its sister design, the Cottage Short, the Cottage Diamond offers traditional country style, but with an additional twist: an intriguing diamond-shaped glazing panel that makes your home a little bit different.



GLASS PATTERNS AVAILABLE



Flores
- clear glass



Kara
- clear glass



Scotia
- clear glass

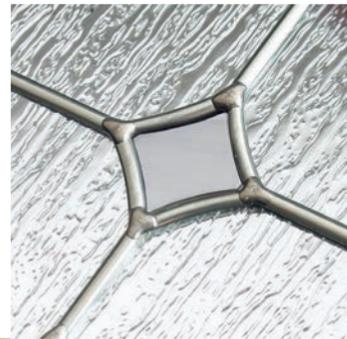


Andaman
- clear glass

} Each glass pattern comes with a choice of Brass or Zinc Caming



TRADITIONAL
STYLE

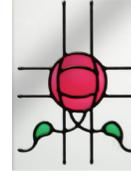


COTTAGE TOP

Like wearing a single piece of beautiful jewellery, the Cottage Top has a small decorative glazing panel that makes a big statement. It welcomes visitors with delicate visual interest and brings a gleam of light into your home.

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

GLASS PATTERNS AVAILABLE

 <p>Kara – clear glass with Brass or Zinc Caming</p>	 <p>Kara – coloured glass with Zinc Caming</p>	 <p>Scotia – clear glass with Zinc and Brass Caming</p>	 <p>Scotia – coloured glass with Zinc Caming</p>	 <p>Java – coloured glass with Zinc and Patina Caming</p>	 <p>Laptev – with resin cames</p>
 <p>Coral – with Zinc Caming</p>	 <p>Timor – with clear glass bevels</p>	 <p>Timor – with coloured glass bevels</p>	 <p>Tasman – with resin cames</p>	 <p>Marmara – with fused tiles</p>	

*Image: Cottage Top in Lead with Scotia glazing



FLEXIBLE
STYLE



STABLE SHORT / STABLE DIAMOND / STABLE TOP

OVER 40
COLOURS
TO CHOOSE
FROM!
See page 36

The Stable door is the ideal solution for a back door, yet is the perfect choice for a front door too. You can open the top to bring light into your home while still keeping children in – or animals out!

Apart from the very different look of a Stable door, the opening upper leaf can provide both sight and ventilation, while keeping the lower leaf closed to prevent children or animals leaving the home.

On a pleasant summer's day, one can well imagine the pleasure of looking out of the door and smelling the air while leaning on the rail of the lower leaf, and just passing the time...bliss!

The Stable door we offer is not, as so often is the case, a Cottage door that has been cut to form the upper and lower portions of the Stable door. This is the genuine article: constructed specifically with a mid-rail so that when cut through, it forms two leaves. Each leaf is completely surrounded by a rigid subframe providing stability and security, as well as weather protection.

The hardware that is used has been tested thoroughly for suitability of purpose, such that the locks, rack bolt (that joins the two halves), and rebate forming extrusions and rain deflectors, have been specifically designed.

A variety of colours are available as are glazing options. Something different and a bit special...and worth thinking about.



GLASS PATTERNS AVAILABLE



Flores
– clear glass



Kara
– clear glass



Scotia
– clear glass



Andaman
– clear glass

} Each glass pattern comes with a choice of Brass or Zinc Caming

*Image: Stable door in Chartwell with Flores glazing

HALF GLAZED

Our Half Glazed design is equally popular as a front door and a back door. It maximises the light that floods into your home, while its classically simple lines are perfect when you want understated perfection.



MINI-BLIND OPTION ALSO AVAILABLE – SEE PAGE 40 FOR MORE INFO

GLASS PATTERNS AVAILABLE



Kara
– clear glass



Scotia
– clear glass



Flores
– clear glass



Sulu
– clear glass

} Kara, Scotia and Flores come with a choice of Brass or Zinc Caming



9 LITE

The elegantly proportioned and beautiful panel moulding on the 9 Lite design ensures that your eye is drawn to the single, perfectly proportioned glazing panel in the centre of the door.

GLASS PATTERNS AVAILABLE



Flores
– clear glass



Kara
– clear glass



Scotia
– clear glass



Andaman
– clear glass

} Each glass pattern comes with a choice of Brass or Zinc Caming



OVAL

An Oval door offers a beautifully flowing design. The unusual oval glazing panel gives your home exceptional kerb appeal and makes a stunning welcoming statement for visitors.



GLASS PATTERNS AVAILABLE



Andaman - clear glass
Scotia - clear glass
Kara - clear glass
Sulu - clear glass

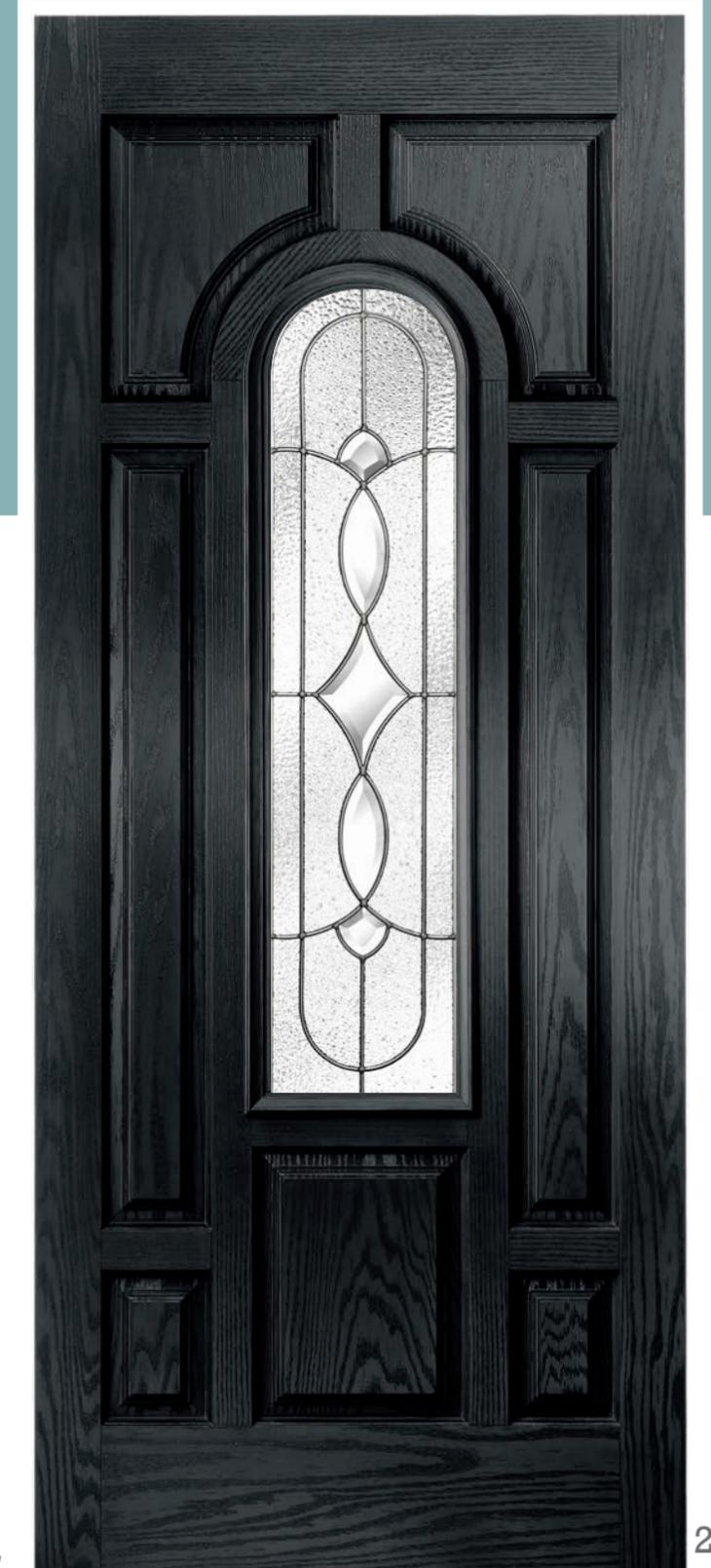


Flores - clear glass

} Andaman, Scotia, Kara and Flores come with a choice of Brass or Zinc Caming

8 PANEL

The 8 Panel design is as at home in a contemporary setting as in a traditional one. The intricate panel moulding offers exceptional visual interest, while the glazing panel is a beautiful highlight.



GLASS PATTERNS AVAILABLE



Flores - clear glass
Kara - clear glass
Scotia - clear glass
Sulu - clear glass
Andaman - clear glass

} Andaman, Scotia, Kara and Flores come with a choice of Brass or Zinc Caming

SOLID DOORS

Far from being the safe choice, a solid door is the ultimate expression of confidence. With no decorative glazing to draw the eye, you can focus instead on the stunning moulding and beautiful woodgrain.



4 Panel

DOORS AVAILABLE



6 Panel



9 Panel



Cottage



Flush

FRENCH DOORS

By choosing a French door from Ultimate Collection, you'll create a beautifully seamless finish with the other doors in your home. They let you fill your home with beautiful light while also benefiting from the elegant woodgrain appearance and unparalleled security that all our GRP composite doors have to offer.

Available in white, gold oak, rosewood or any of our bespoke colours.



CONTEMPORARY DOORS

Our contemporary door range offers dramatically positioned glazing panes for a stunningly sophisticated finish. They make a bold choice, offering an ideal combination of designer style and low maintenance, thermally efficient practicality.

You can choose from a variety of different designs. Each one provides a perfect contrast between the beautifully authentic oak grained finish and the elegantly positioned glazing panes which provide a focus for the eyes – all you need to do is choose the one that's right for your home.

Available in the standard colours of white, black, blue, green, red, gold oak and , you can also select from any of the colours in our range (you can see them all on pages 36 and 37). Combined with your choice of glazing design, the result is a wonderfully stylish statement that sets the tone for the rest of your home.

OVER 40 COLOURS TO CHOOSE FROM!
See page 36

Any style door with the colour of your choice...



Esprit CO6L
– with Java glass



Esprit CO6C
– with Java glass



Esprit CO6R
– with Java glass



Esprit CO7L
– with Dali glass



Esprit CO7R
– with Warhol glass



Esprit C17L
– with Picasso glass



Esprit C17C
– with Timor glass



Esprit C17R
– with Matisse glass



Esprit C12L



Esprit C12C



Esprit C12R



The designed versatility of our contemporary doors is reflected in the choice of glazing.

To complete a modernist statement, our Picasso, Matisse, Warhol, Dali, Rayner and Emin decorative glass units are perfect choices.

If you want a softer, more traditional look, our Java, Scotia, Timor, Andaman and Kara panels offer what you need.

Whichever combination you choose, if you're looking for a door that says something different, a contemporary door has the perfectly refined answer.

Long handle options available:

- Straight: 400mm, 600mm, 900mm, 1200mm, 1500mm, 1800mm
- Offset: 400mm, 600mm, 900mm, 1200mm, 1500mm, 1800mm

UNPARALLELED SECURITY

A massive 67% of all burglaries are attempted through a door...

With the constant threat of crime in most areas, security has become a major factor in the choice of doors for homes. One home in the UK is broken into on average every 37 seconds, and with 67% of all burglaries attempted through a door, it is vital that you make the right choice.



The Ultimate Collection of composite doors feature high security locks as standard. Providing even our basic specification with a level of security that is insurance approved.

For our Police approved "Secured By Design" specification some upgrades are required:

LAMINATED GLASS

This means that one side of the glass units have two sheets of glass which are bonded together. Any attempt to break in through the glass will be dramatically slowed down.

HINGE BOLTS

Steel bolts protect the hinges from attack. Fixed through the hinges and the door, the bolts locate into steel plates on the frame and are exceptionally strong to resist the most determined attack.

TS007 3* CYLINDERS

Door cylinders have become a focus of attack in recent years and many are vulnerable to numerous methods of attack. Our TS007 3* cylinders resist all known methods of attack and are the highest possible specification. BSI Kitemarked, they are uniquely secure for complete peace of mind.

**Image: Esprit C17R in Mandarin with Matisse glazing*



COLOUR RANGES

Open the door to colour

Once you've chosen the style of your door, it's time to choose the colour. As you browsed through the door styles, you will have seen the standard colours that each range is available in. But that's only the beginning! We also offer a huge range of other colours to help you create your perfect door.

standard colours



White



Black

Red

Blue

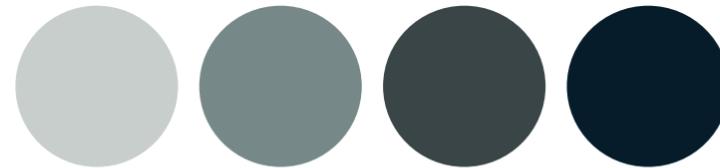


Green

Gold Oak

Rosewood

bespoke colours

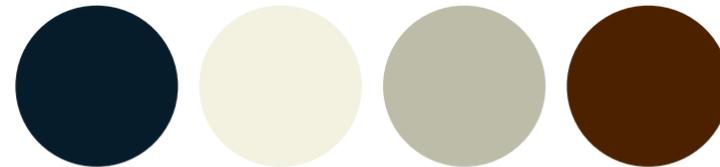


Platinum

Lead

Granite

Gunmetal

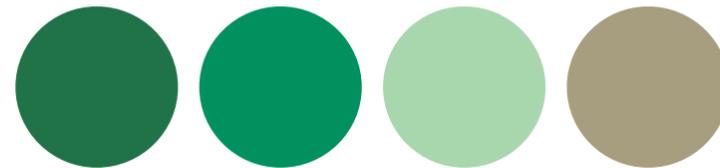


Charcoal

Soft Cream

Pottery

Nut Brown

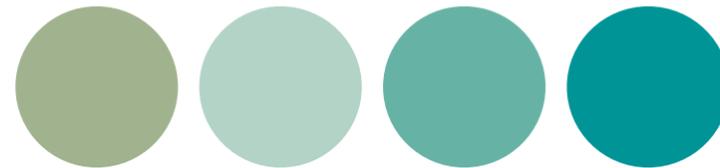


Pear

Fern Green

Sweet Pea

Pistachio



Chartwell

Duck Egg

Coastal Blue

Sea Green

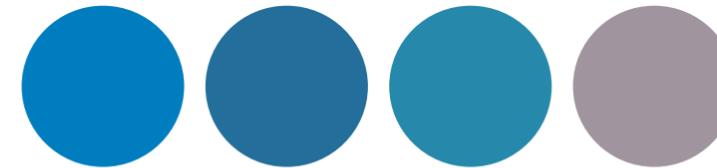


Peacock

Midnight

Ultramarine Blue

Teal

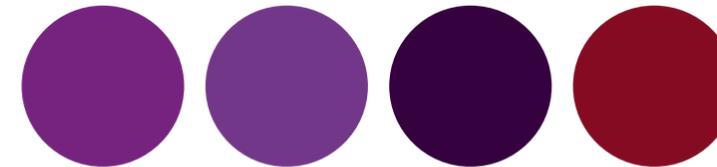


Sky Blue

Dusk

Pastel Blue

Hazy

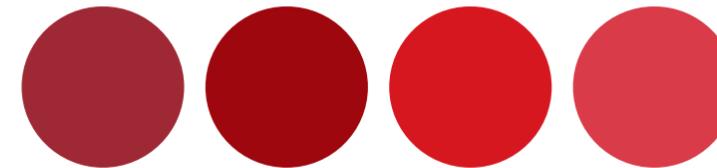


Passion Flower

Foxglove

Aubergine

Claret

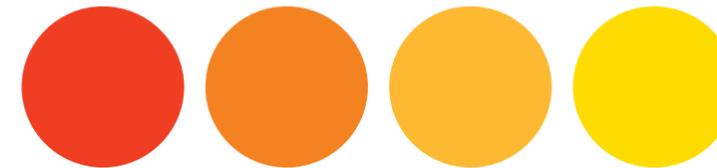


Deep Cerise

Scarlet

Light House

Rhubarb



Salsa Red

Mandarin

Turmeric

Buttercup



All doors come as standard with a satin finish

GLAZING OPTIONS

Your choice of decorative glazing panel is the perfect finishing touch and a beautiful focal point.

As you've browsed through our door styles, you will have seen which glazing panels complement which doors.

We offer a range of 12 different designs, covering everything from the traditional to the contemporary. Each design comes in a selection of colours designed to perfectly complement our door colours and create a stylish finish. All have slim sightlines to maximise light transmission and their frame uses the same moulding design and woodgrain effect as the rest of the door for a sophisticated and seamless finish. All but one of the ranges are triple glazed, so the delicate decorative panel is encapsulated between two clear panes. Not only does this strengthen the panel, it also protects it from dust, making it exceptionally easy to clean.

CHOOSE YOUR GLASS...



ANDAMAN – Decorative triple glazing featuring clear bevels, various textured backing glass and brass or zinc caming



CELEBES – Decorative triple glazing featuring coloured resins and satin backing glass



CORAL – Decorative triple glazing featuring clear bevels, colour glass panels, textured backing glass and zinc caming



LAPTEV – Decorative triple glazing featuring coloured resins and satin finish backing glass



MARMARA – Decorative triple glazing featuring fused glass tiles on etch-effect glass



SCOTIA – Decorative triple glazing featuring clear bevels and textured glass with brass or zinc caming. Optional coloured glass available with zinc caming only



FLORES – Decorative triple glazing featuring clear bevels, various textured backing glass and brass or zinc caming



JAVA – Decorative triple glazing featuring coloured glass, a stippled effect backing glass and patina zinc caming



KARA – Decorative triple glazing featuring clear bevels and textured glass with brass or zinc caming. Optional coloured glass available with zinc caming only



SULU – Decorative double glazing featuring multi-faceted resin bevels



TASMAN – Decorative triple glazing featuring coloured resins and satin backing glass



TIMOR – Decorative triple glazing featuring coloured bevels on etch-effect glass

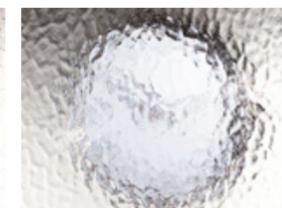
OBSCURE GLASS...



CONTORA



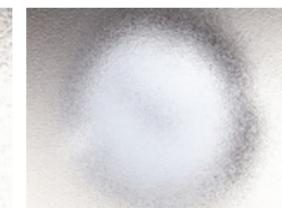
DIGITAL



MINSTER



OAK



STIPPOLYTE

For privacy and style, textured glass offers a whole range of attractive options. In fact, there are no fewer than 17 different obscure glass designs to choose from allowing maximum light while maintaining privacy.

ENCLOSED MINI-BLINDS

An enclosed mini-blind is the perfect solution for controlling light and UV levels in your home – or simply giving you more privacy.

The mini-blind is enclosed within two panes of glass in an aluminium frame that will never need painting. It is controlled using a metallic tab rather than the traditional cord, so it is completely safe for children. And because the blind and the mechanism are totally enclosed, both are completely protected from damage and dust, making them easy to maintain.



Tilt Tab
Choose whether to have the blinds open or closed



Raise Tab
Choose whether to have the blinds raised or lowered



Our mini blinds are handed for left or right, allowing the blind to be raised and tilted by control tabs on the hinge side of the door and not interfere with the operation of the door handle.

TECHNICAL INFORMATION

Construction

Every Ultimate Collection GRP composite door is manufactured to the highest of standards to ensure it is strong, durable and secure.

The door has a perimeter sub-frame of a solid, water-resistant polymer material, which is reinforced with Laminated Veneered Lumber (LVL). A thermoset GRP skin is bonded to this sub-frame and the core of the door is then filled with high density, 100% CFC-free polyurethane foam. Finally, water resistant polymer composite rails protect the core from damage or water absorption.

The door's core is what makes it so thermally efficient and so good at reducing sound. In fact, as you can see from the images on page 6, it is the most thermally efficient door on the market, increasing your home's energy efficiency and saving you money on your energy bills.

The high impact resistant thermoset GRP skin not only keeps your door looking good, it will not expand and contract laterally so your door will not crack or delaminate. All standard solid colours are pre-pigmented and beautifully through-coloured. All other colours are oversprayed with a durable paint that will not peel or crack.

Technical figures

An Ultimate Collection GRP Composite Door has a wealth of facts and figures that prove its quality. The door:

- achieves BS 6375-1 for weather tightness, air, wind and water
- achieves PAS24 2012 security standard and holds Secured by Design approval when fitted with the SBD upgrades (shown on page 35)
- reduces outdoor noise by an average of 31dB
- achieves Global Warming Potential (GWP) score of less than 5
- achieves Ozone Depletion Potential (ODP) score of zero

- meets UK Building Regulations U value requirements of 1.6W/m²K (down to 1.0W/m²K on some door styles)

In other words, everything about an Ultimate Collection GRP Composite Door has been designed to enhance your home for years to come.

Care and maintenance

Your Ultimate Collection GRP composite door has been designed to be easy to maintain. To keep your door clean, prolong the life of the surface finish and protect your warranty, we recommend you wash it regularly using warm soapy water (washing up liquid is ideal) and a soft, lint-free cloth. If you live in a coastal area, in a heavily industrialised area or near a main road, you may need to clean your door more frequently.

It is important that you DO NOT use any of the following on your door:

- abrasive cleaners or scouring pads
- any type of bleach or solvent (e.g. white spirit, methylated spirit, cellulose thinners, acetone or nail varnish remover)
- any type of adhesives or tack for providing temporary protection or fixing of seasonal or other decorations etc
- high pressure or steam cleaners.

It is important, when your door is closed, even when you do not deadlock the door, that you always engage the hook locks, by lifting the handle. This will prevent the door bowing over time, from being closed only on the latch. Failure to do this can invalidate your installers guarantee.

SIDELIGHTS

When you need more than just a door

Many doors also have side panels that extend the decorative glazing over a wider area and make a stunning design statement. Our Dual Glazed, Dual Glazed Arch, Dual Glazed Eyebrow and Tops & Mids doors also have matching side panels available, allowing you to upgrade that perfect design statement. The side panels offer all the benefits of our GRP composite doors and mean you can create a complete and completely beautiful entrance.

